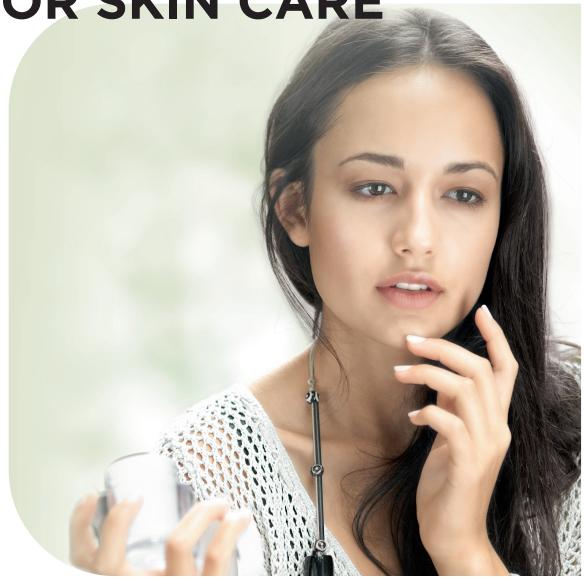


## Formulating never went so smoothly

ELEGANT SOLUTIONS FOR SKIN CARE





Velsan® P 8-3

Isopropyl  $C_{12-15}$ -Pareth-9

Carboxylate

Clariant's innovative ingredients are an excellent choice for formulating superior skin care products. A diverse array of sensoric rheology modifiers and emollients help enhance your product aesthetics. Our range of specialty emulsifiers and high performance preservatives offer expanded formulation properties with a favorable safety profile.





Multifunctional emollient ester; water soluble, non-greasy, mitigates harshness of

hydroalcoholic formulations. Provides a silky dry emolliency.

| PRODUCT NAME                | INCI NAME  | PROPERTIES & APPLICATIONS   |
|-----------------------------|--|---|
| SENSORY AND RHEOLOGY        |  |   |
| Aristoflex® AVC             | Ammonium Polyacryloyldimeth-<br>yltaurate/VP Copolymer   | Rheology modifier and stabilizer for O/W and W/O emulsions and emulsifier-free formulations. Creates light, fast breaking formulations.   |
| Aristoflex® HMB             | Ammonium Polyacryloyldimeth-<br>yltaurate Beheneth-25 Crosspolymer   | Hydrophobically modified polymer used as a rheology modifier and/or polymeric emulsifier in formulations with high oil content. Delivers unique silky skin-feel while reducing tackiness.               |
| Aristoflex® AVS             | Sodium Acryloyldimethyltaurate/<br>VP Copolymer  | Ideal for stabilizing self-tanning and skin-whitening formulations. Broad compatibility over a wide pH range.   |
| Aristoflex® Velvet          | Polyacrylate Crosspolymer-11   | Effective at low use concentrations and exhibits improved salt tolerance in formula-<br>tions. Adds a caring and luxurious skin feel to formulations and is highly compatible<br>with organic solvents. |
| Aristoflex* BLV             | Ammonium Acryloyldimethyltaurate/Beheneth-25 Methacrylate Crosspolymer   | Polymeric emulsifier allows for continuous viscosity increase at low concentrations and is suitable for thin lotions. Exhibits synergistic thickening effect with Aristoflex® AVC and HMB.              |
| Aristoflex* TAC             | Ammonium Acryloyldimethyl-<br>taurate/Carboxyethyl Acrylate<br>Crosspolymer  | Provides a yield force in surfactant based formulations with the ability to stabilize effect particles.   |
| EMULSIFIERS                 |  |   |
| Hostaphat® KL 340 D         | Trilaureth-4 Phosphate   | O/W emulsifier delivers low particle size emulsions for improved stability and skin feel. Ideal for low viscosity formulations. HLB $^{\sim}14$   |
| Hostaphat® KW 340 D         | Triceteareth-4 Phosphate   | Excellent O/W emulsifier delivers low particle size emulsions for improved stability and skin feel. Ideal for creams (mid-high viscosity formulations), hand creams. HLB $\sim$ 10 - 11                 |
| SilCare® Silicone WSI       | Amodimethicone Glycerocarba-<br>mate   | W/O emulsifier; enhances spreading and absorption of product, providing fresh skin feel with reduced tack. HLB $^2$ EO-free   |
| Hostacerin® DGI             | Polyglyceryl-2-sesqui-isostearate  | W/O emulsifier; good spreading and skin feel; can be combined with hydrophilic emulsifiers for O/W.   |
| Hostacerin® SFO             | Sunflower Seed Oil<br>Sorbitol Esters  | Naturally derived, renewable co-emulsifier. Suitable for O/W and W/O emulsions, rich skin feel and excellent compatibility. EO-free, PEG-free   |
| Hostacerin® DGMS            | Polyglyceryl-2 Stearate  | Polyglycerol-based emulsifier with high emulsifying effect and pleasant skin feel, EcoCert approved. EO-free  |
| Hostacerin® EWO             | Ethylhexylstearate, Polyglyceryl-2<br>Sesquiisostearate, Simmondsia<br>Chinensis (Jojoba) Seed Oil, Cera<br>Alba (Beeswax), Magnesium<br>Stearate, Aluminum Tristearate,<br>Copernicia Cerifera (Carnuba)<br>Wax | Plant based emulsion base for W/O emulsions with enhanced skin feel, mineral oil free.  |
| EMOLLIENTS<br>Velsan® D8P-3 | Isopropyl PPG-2-Isodeceth-7<br>Carboxylate   | Velvety emollient; viscosity enhancer; improved lubrication, reduced irritation in shaving products.  |

| PRODUCT NAME                      | INCI NAME P   | ROPERTIES & APPLICATIONS  |
|-----------------------------------|---|---|
| EMOLLIENTS CONTINUED Velsan® Soft | Chitosan Succinamide                                | Natural ingredient, provides a silky soft, "silicone-like" feel. Helps improve the wetting and spreading properties of formulations, while reducing tack.   |
| SilCare® Silicone 31M50           | Caprylyl Trimethicone                               | Feel enhancing silicone emollient, provides a silky soft skin feel. Acts as a water barrier in skin care formulations while reducing tack. Improves the compatibility between polar oils and silicones.   |
| Silcare® Silicone SEA             | Trideceth-9 PG-Amodimethicone (and)<br>Trideceth-12 | Multifunctional, hydrophobically modified, self-emulsifying aminosilicone for all personal care applications; reduced stickiness, enhanced silky skinfeel especially in antiprespirant and perfume formulations   |
| SilCare® Silicone 41 M 15         | Caprylyl Methicone                                  | Emollient silicone, skin conditioning agent, excellent sensory properties, replacement for D6-Cyclomethicone, water resistant, excellent compatibility with mineral oil and dimethicones, greatly improves spreadability of formulations.                       |
| SilCare® Silicone 1 M 71          | Stearoxytrimethylsilane                             | Cold process emollient and release system for stearyl alcohol, excellent skin feel; enhances stability of emulsions with released stearyl alcohol (depending on pH); pearlescent hand sanitizers possible with formation of stearic acid crystallic structures. |
| MOISTURIZERS<br>Zenvivo® Aqua     | Chitosan  | Cationic biopolymer of vegetal origin. Film former, provides high sensory impact, boosts the efficacy of preservatives. Molecular weight approx. 50-80 kDa.   |
| Genamin® PQ 43 PB                 | Polyquaternium-43                                   | Excellent skin conditioner, leaves a silky skin afterfeel, stabilizes foam, reduced tack.   |
| ACTIVES Allantoin®                | Allantoin   | Skin-smoothing, moisturizing effect. Anti-inflammatory properties.  |
| Vitipure® Feeling                 | Chitin, Beta-Glucan                                 | Anti-aging active of vegetal origin, which provides long-term skin hydration and promotes skin repair. Particle size: ≥ 95 % are ≤ 125 microns.   |
| Vitipure® Sensation               | Chitin, Beta-Glucan                                 | Anti-aging active of vegetal origin, which provides long-term skin hydration and promotes skin repair. Particle size: ≥ 95 % are ≤ 30 microns.  |
| MILD SURFACTANTS                  |   |   |
| Hostapon® SCI 85 C, G, P          | Sodium Cocoyl Isethionate                           | Exceptionally mild on skin; dense, stable foam - rich, creamy lather; quick rinseability with silky skin after-feel.  |
| Hostapon® CT Paste                | Sodium Methyl Cocoyl Taurate                        | High lathering power and foam stabilizing effect; provides dense, rich foam and viscosity; foams in presence of oils or sebum.  |
| Genagen® KB                       | Coco Betaine  | Exceptionally effective viscosity increasing agent (highly responsive to salt); mild surfactant, as mild as CAPB in cleansing formulations.   |
| Hostapon® KCG                     | Sodium Cocoyl Glutamate                             | Anionic surfactant with low salt content, based on natural renewable raw materials. Exceptionally mild and gentle.  |
| Hostapon® SG                      | Sodium Cocoyl Glycinate                             | A mild surfactant which creates rich and creamy foam, rinses clean with fresh feeling after use.  |
| Hostapon® SCB                     | Sodium Cocoyl Isethionate (and) Coco-beta           | Synergistic blend, ideal for use as a primary surfactant. High foaming, sulfate-free, and cold-processable.   |
| Emulsogen® DTC Acid               | Trideceth-7 Carboxylic Acid                         | Versatile emulsifier, providing the benefits of nonionics with the per-<br>formance of an anionic; enhances cationic deposition from surfactant<br>systems.   |
| Emulsogen® LS 24 Gel              | Sodium Laureth-13 Carboxylate                       | Mild anionic surfactant with good hard water tolerance, helps improve storage stability of amphoteric formulations.   |
| PEARLIZERS Genapol® TS Powder     | PEG-3 Distearate                                    | Designed for producing fine pearl and silk luster effects.  |
| Genapol® TSM                      | PEG-3 Distearate and Sodium<br>Laureth Sulfate      | Pumpable silk lustre concentrate with high opacity.   |
| SYNERGISTIC AIDS                  |   |   |
| Velsan® SC                        | Sorbitan Caprylate                                  | A natural, synergistic aid which boosts safety profile by decreasing the amount of preservative needed for safe preservation.   |
| Zenvivo® Protect                  | Chitosan  | Effective antimicrobial agent which boosts the efficacy of preservatives. Molecular weight approx. 10-20 kDa  |

CLARIANT INTERNATIONAL LTD PERSONAL CARE

625 E. Catawba Avenue Mount Holly, NC 28120 800 942 7239 FAX: 704 822 2241

WWW.PERSONALCARE.CLARIANT.COM WWW.CLARIANT.COM

This information corresponds to the present state of our knowledge and is intended as a general description of our products and their possible applications. Clariant makes no warranties, express or implied, as to the information's accuracy, adequacy, sufficiency or freedom from defect and assumes no liability in connection with any use of this information. Any user of this product is responsible for determining the suitability of Clariant's products for its particular application. \* Nothing included in this information waives any of Clariant's General Terms and Conditions of Sale, which control unless it agrees otherwise in writing. Any existing intellectual/industrial property rights must be observed. Due to possible changes in our products and applicable national and international regulations and laws, the status of our products could change. Material Safety Data Sheets providing safety precautions, that should be observed when handling or storing Clariant products, are available upon request and are provided in compliance with applicable law. You should obtain and review the applicable Material Safety Data Sheet information before handling any of these products. For additional information, please contact Clariant.\*

Trademark of

Clariant registered in numerous countries.

\*For sales to customers located within the United States and Canada the following applies in addition:

NO EXPRESS OR IMPLIED WARRANTY IS MADE OF THE MERCHANTABILITY, SUITABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHERWISE OF ANY PRODUCT OR SERVICE.

Status: April 2013

- © 2013 Clariant International Ltd, Rothausstrasse 61, 4132 Muttenz, Switzerland
- ® Product and service marks protected by Clariant



